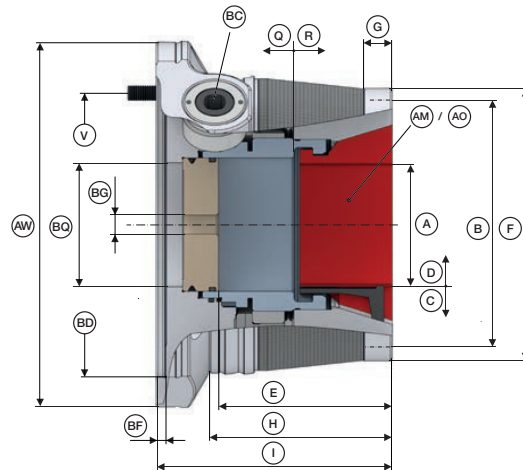




STANDARD CHUCKS

Manual chuck TOROK

TOROK CFK SE. Technical data



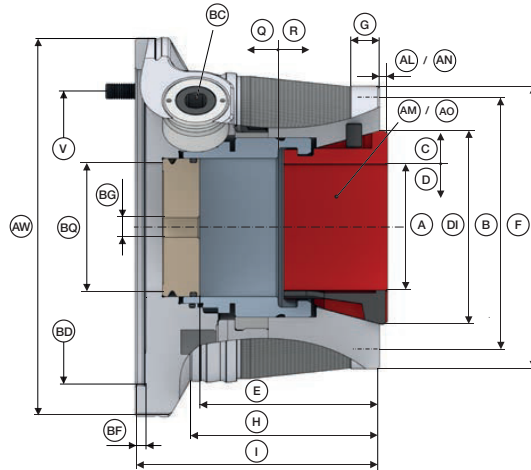
Product line	SE	
Size	52	65
Concentricity [mm]	0,015	
Max. radial clamping force [kN]	108	120
Max. axial drawtube force [kN]	40	45
Flange location	BD	Ø 145 H7
Flange fit length [mm]	BF	5,1
Max. actuating torque [Nm]	BC	57
RPM n max. [1/min.]		7000
Clamping range [mm]	A	4 – 52
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Range / recommended workpiece tolerance [mm]	± 0,5	
End-stop depth [mm]	E	90
Ø Capacity [mm]	BQ	53
End-stop thread size [M]	BG	10
Location front end-stop	F	Ø 145 f7
Length [mm]	H	92
Centering length [mm]	G	15
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]
Total length [mm]	I	120
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Clamping head serrated	AM	TOP 52
Clamping head smooth	AO	TOP 52 G
Bolt hole circle	V	LK Ø 156 [6 x M8]
Outer Ø [mm]	AW	174
Weight [kg]		7
In stock		✓
Order no.	10575/0003	10575/0004

Clamping heads	Changing fixtures	End-stop systems	Adaptations I.D. clamping	Adaptations jaw clamping	Face driver	Flanges
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STANDARD CHUCKS Manual chuck TOROK

TOROK CFK RD. Technical data



Product line	RD	
Size	52	65
Concentricity [mm]		0,010
Max. radial clamping force [kN]	94	105
Max. axial drawtube force [kN]	40	45
Flange location	BD	Ø 145 H7
Flange fit length [mm]	BF	5,1
Max. actuating torque [Nm]	BC	57
RPM n max. [1/min.]		7000
Clamping range [mm]	A	4 – 52
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Range / recommended workpiece tolerance [mm]		± 0,5
End-stop depth [mm]	E	90
Ø Capacity [mm]	BQ	53
End-stop thread size [M]	BG	10
Location front end-stop	F	Ø 125 f7
Length [mm]	H	92
Centering length [mm]	G	15
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]
Total length [mm]	I	120
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Clamping head serrated	AM	SK 52 BZI
Clamping head protrusion length serrated [mm]	AL	4
Clamping head smooth	AO	SK 52 BZIG
Clamping head protrusion length smooth [mm]	AN	4
Head Ø [mm]	DI	80
Bolt hole circle	V	LK Ø 156 [6 x M8]
Outer Ø [mm]	AW	174
Weight [kg]		7,3
In stock		✓
Order no.	10576/0003	10576/0004

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