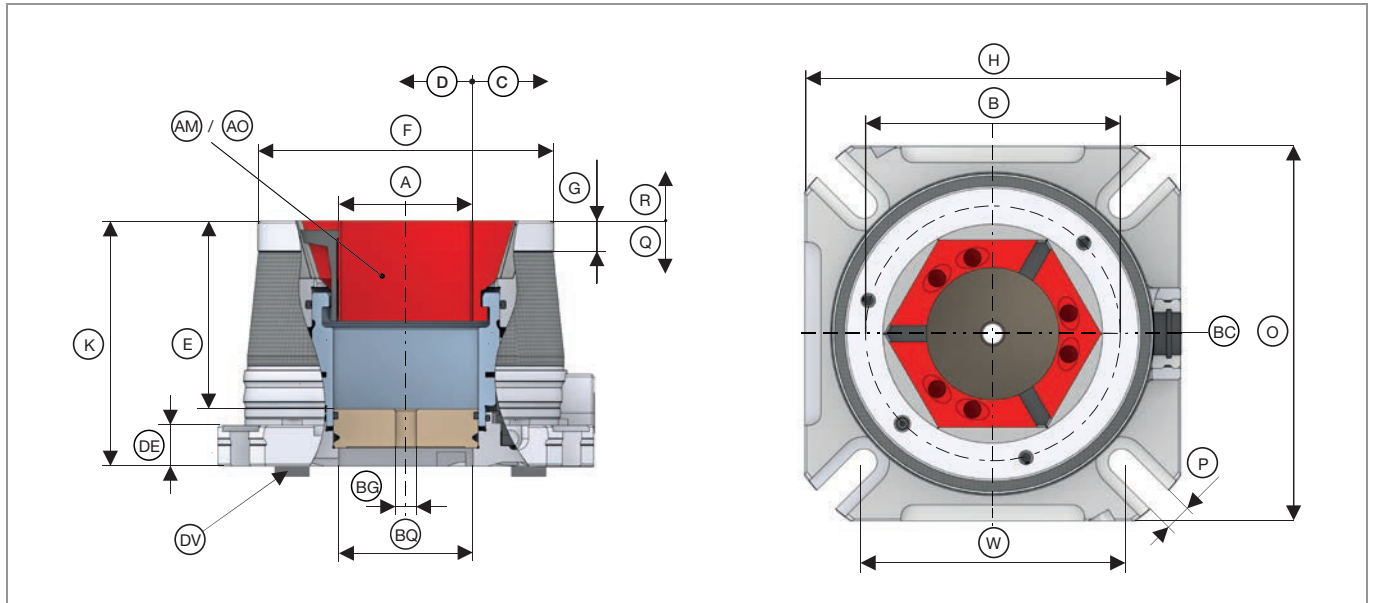




STATIONARY STANDARD CLAMPING DEVICES

Manual stationary chuck MANOK plus

Manual stationary chuck MANOK plus CFK SE. Technical data



Product line	SE	
Size	52	65
Clamping range [mm]	A 4 – 52	65 4 – 65
Repeatability [mm]		0,010
Max. radial clamping force [kN]	108	120
Max. axial drawtube force [kN]	40	45
Max. actuating torque [Nm]	BC 57	90
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Location front end-stop	F	Ø 125 f7
Centering length [mm]	G	15
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]
End-stop depth [mm]	E	90
End-stop thread size [M]	BG	10
Ø Capacity [mm]	BQ	53
Length [mm]	H	161
Overall height [mm]	K	115
Width [mm]	O	161
Screw connection width [mm]	P	13
Clamping edge height [mm]	DE	15
Bolt hole distance [mm]	W	120
Groove seat	DV	14 H7
Clamping head serrated	AM	TOP 52
Clamping head smooth	AO	TOP 52 G
Weight [kg]		7
In stock		✓
Order no.	10567/0002	10567/0003

Clamping heads Page 360	Changing fixtures Page 419	End-stop systems Page 400	Adaptations I.D. clamping Page 268	Adaptations jaw clamping Page 314

Scope of delivery

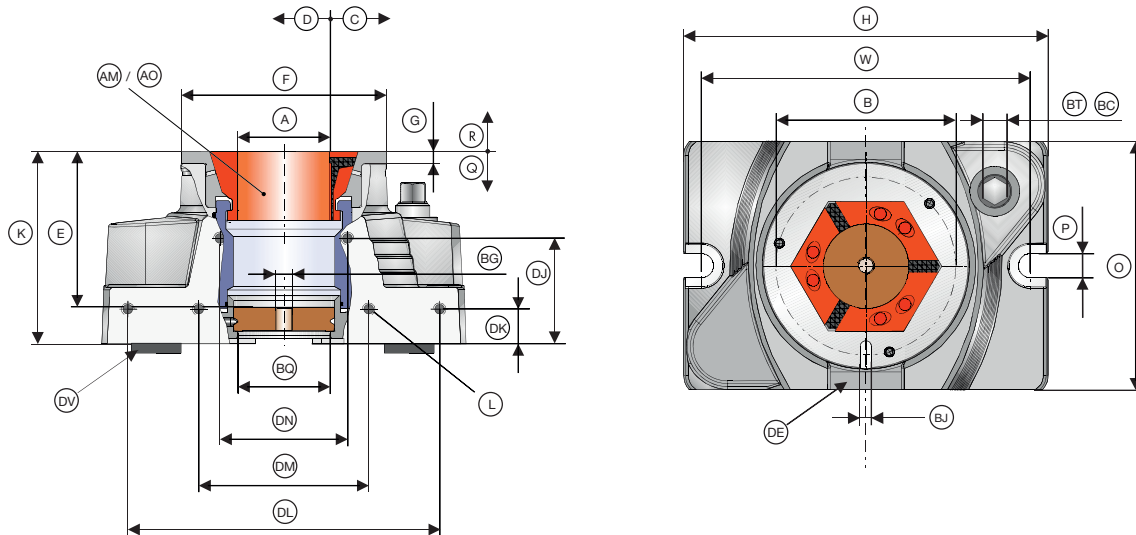
- Stationary chuck
- Base end-stop
- Actuation tool
- Grease gun

STATIONARY STANDARD CLAMPING DEVICES

Manual stationary chuck MANOK plus



Manual stationary chuck MANOK plus SE. Technical data



Product line	SE	
Size	65	
Clamping range [mm]	A	4 – 65
Repeatability [mm]		0,010
Max. radial clamping force [kN]		120
Max. axial drawtube force [kN]		45
Max. actuating torque [Nm]	BC	100
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Location front end-stop	F	Ø 145 f7
Centering length [mm]	G	9
Bolt hole circle end-stop	B	LK Ø 126 [3 x M6]
Groove width [mm]	BJ	8 H7
End-stop depth [mm]	E	110
End-stop thread size [M]	BG	12
Ø Capacity [mm]	BQ	65
Length [mm]	H	257
Overall height [mm]	K	136
Width [mm]	O	175
Screw connection width [mm]	P	17
Clamping edge height [mm]	DE	95
Thread size [M]	L	8
Screw-on height 1 [mm]	DJ	75
Screw-on height 2 [mm]	DK	25
Screw connection spacing 1 [mm]	DL	220
Screw connection spacing 2 [mm]	DM	120
Screw connection spacing 3 [mm]	DN	90
Bolt hole distance [mm]	W	232
Groove seat	DV	20 H7
Wrench size [SW]	BT	17
Clamping head serrated	AM	TOP 65
Clamping head smooth	AO	TOP 65 G
Weight [kg]		23,5
In stock		✓
Order no.		1201/0009

→				
Clamping heads	Changing fixtures	End-stop systems	Adaptations I.D. clamping	Adaptations jaw clamping
Page 360	Page 419	Page 400	Page 268	Page 314

Scope of delivery

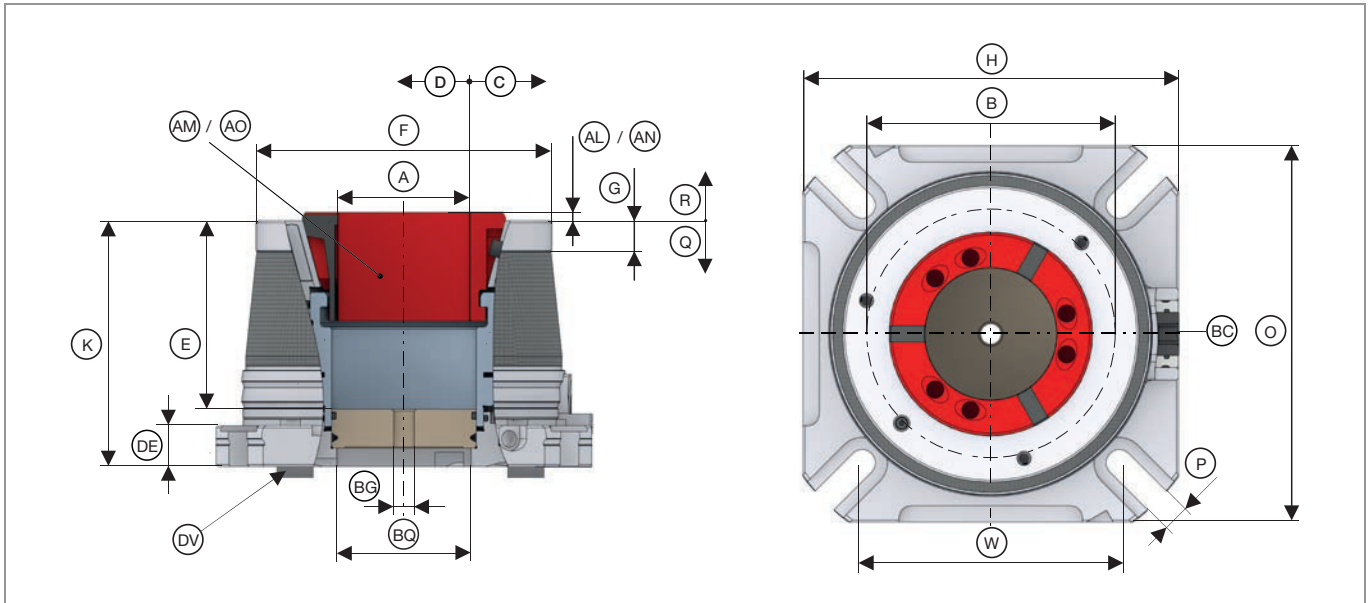
- Stationary chuck
- Base end-stop
- Actuation tool
- Grease gun



STATIONARY STANDARD CLAMPING DEVICES

Manual stationary chuck MANOK plus

Manual stationary chuck MANOK plus CFK RD. Technical data



Product line	RD	
Size	52	65
Clamping range [mm]	A 4 – 52	65 4 – 65
Repeatability [mm]		0,010
Max. radial clamping force [kN]	94	105
Max. axial drawtube force [kN]	40	45
Max. actuating torque [Nm]	BC 57	90
Release stroke in Ø [mm]	C 0,6	
Reserve stroke in Ø [mm]	D 1	
Reserve stroke axial [mm]	G 2	
Release stroke axial [mm]	R 2,5	
Location front end-stop	F Ø 125 f7	Ø 145 f7
Centering length [mm]	G 15	
Bolt hole circle end-stop	B LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
End-stop depth [mm]	E 90	92
End-stop thread size [M]	BG 10	12
Ø Capacity [mm]	BQ 53	66
Length [mm]	H 161	184
Overall height [mm]	K 115	120
Width [mm]	O 161	
Screw connection width [mm]	P 13	
Clamping edge height [mm]	DE 15	
Bolt hole distance [mm]	W 120	126
Groove seat	DV 14 H7	20 H7
Clamping head serrated	AM SK 52 BZI	
Clamping head protrusion length serrated [mm]	AL 4	9
Clamping head smooth	AO SK 52 BZIG	SK 65 BZIG
Clamping head protrusion length smooth [mm]	AN 4	
Weight [kg]	7	10,3
In stock	✓	✓
Order no.	10565/0002	10565/0003

Clamping heads	Changing fixtures	End-stop systems	Adaptations I.D. clamping	Adaptations jaw clamping
Page 368	Page 419	Page 400	Page 268	Page 314

Scope of delivery

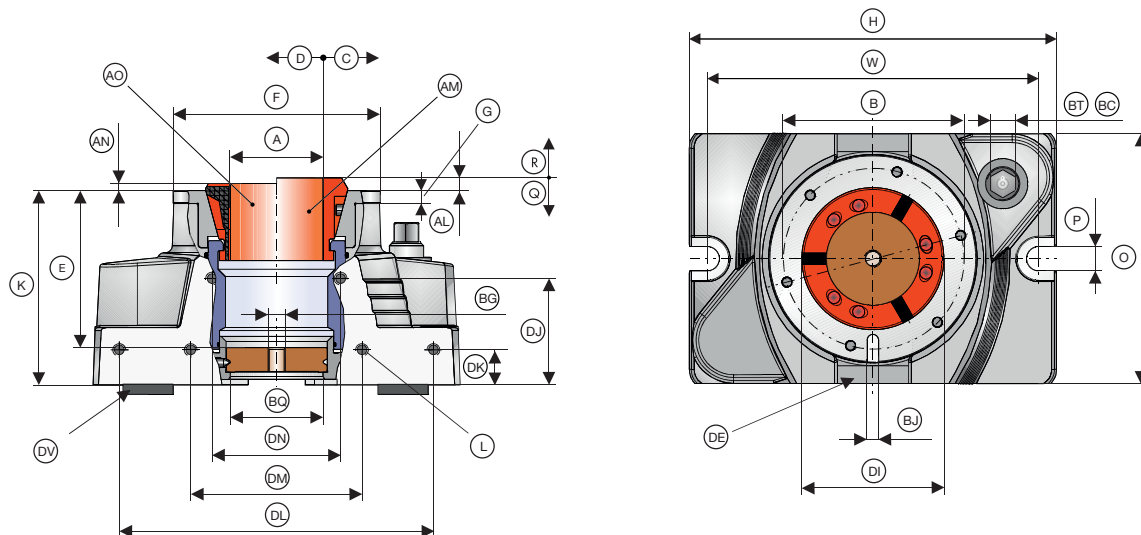
- Stationary chuck
- Base end-stop
- Actuation tool

STATIONARY STANDARD CLAMPING DEVICES

Manual stationary chuck MANOK plus



Manual stationary chuck MANOK plus RD. Technical data



Product line	RD	
Size	65	
Clamping range [mm]	A	4 – 65
Repeatability [mm]		0,010
Max. radial clamping force [kN]		105
Max. axial drawtube force [kN]		45
Max. actuating torque [Nm]	BC	100
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Location front end-stop	F	Ø 145 f7
Centering length [mm]	G	9
Bolt hole circle end-stop	B	LK Ø 126 [3 x M6]
Groove width [mm]	BJ	8 H7
End-stop depth [mm]	E	110
End-stop thread size [M]	BG	12
Ø Capacity [mm]	BQ	65
Length [mm]	H	257
Overall height [mm]	K	136
Width [mm]	O	175
Screw connection width [mm]	P	17
Clamping edge height [mm]	DE	96
Thread size [M]	L	8
Screw-on height 1 [mm]	DJ	75
Screw-on height 2 [mm]	DK	25
Screw connection spacing 1 [mm]	DL	220
Screw connection spacing 2 [mm]	DM	120
Screw connection spacing 3 [mm]	DN	90
Bolt hole distance [mm]	W	232
Groove seat	DV	20 H7
Wrench size [SW]	BT	17
Head Ø [mm]	DI	99,5
Clamping head serrated	AM	SK 65 BZI
Clamping head protrusion length serrated [mm]	AL	9
Clamping head smooth	AO	SK 65 BZIG
Clamping head protrusion length smooth [mm]	AN	4
Weight [kg]		23,5
In stock		✓
Order no.		1201/0008



Scope of delivery

- Stationary chuck
- Base end-stop
- Actuation tool